

Purchase Order Receipt Listing

Wednesday, September 23, 2015 2:38:32 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID po29515	All Receipt Dates	All Line Item Types

All Item ID/GLWOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt	
VendorID\Vendor Name VC-SI001 Scot Industries												
PO29515	2		M-HSLEEVE-144 f	f	9/23/2015	9/23/2015	20.0000	\$113.23	0.0000	0	\$2,264.60	
USD	No		SS Hydraulic Sleeve f	f	20.0000	LACE01		\$2,264.60	0.0000	0		
			2"000 OD x 1.750"									
			ID x 144" long									
			M133222									
								Total Received Quantity:				20.0000
								Total Qty to Inspect (PO U/M):				0.0000
								Total Reject Quantity:				0.0000
								Total Receipt Value:				\$2,264.60
								Total Balance Due Quantity:				0.0000

500 THOMPSON DR.
PO BOX 33089 FRANKLIN
CAMBRIDGE ON N1R 8R8

SCOT

INDUSTRIES, INC.

Packing List



Account #: 00016633

Date: 9/18/15

Ship Via: CUSTOMER ARRANGE

Prepaid

Load #: 10560

Sold To: DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Ship To: DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

(613) 632-5200

(613) 632-5200

Customer Order Number	Scot Order Number	Salesperson	Order Status:
P029515	36089	SEK	Complete

QTY This Shipment

Job#	Qty Ordered	UNITS: PCS	#	PKG TYPE	Material Description	Line Status
02	20.00 FT	20.00 FT	✓ 1	1 PC	2.000" OD 1.750"/1.751" ID X 17R24 (+.250") 316 SS HONED 16 RA MAX	C
					WEIGHT: 49	
99	WT	.50 CW	✓		FREIGHT SURCHARGE	C
					WEIGHT:	
02	EACH	1.00 EA	✓		HST-802157354RT0001	C
					WEIGHT:	

8815-09-221
DAS
9
9-89

TOTALS 21.50 1 1 PC TOTAL WEIGHT THIS SHIPMENT 50

ALL CLAIMS MUST BE
FILED WITHIN 30 DAYS OF
SHIPPING DATE

SELLER REPRESENTS THAT WITH RESPECT TO THE PRODUCTION OF THE ARTICLES AND/OR THE
PERFORMANCE OF THE SERVICES COVERED BY THIS INVOICE, IT HAS FULLY COMPLIED WITH
SECTION 12(a) OF THE FAIR STANDARDS ACT OF 1938 AS AMENDED OCT. 24, 1949



500 THOMPSON DR.
PO BOX 33089 FRANKLIN
CAMBRIDGE ON N1R 8

Material Test Report

Customer Order No: **PO29515**

Scot Order No: 36089.02

DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7	QNS 9 9.99	Material Supplier: 99074.00 Part Number: Scot Rec. No: 10174887
---	------------------	---

Heat Number: YX1205-174	Grade: 316/L	Dimensions: 2.000" OD 1.750" / 1.751" ID
Scot Spec: MS-	ASTM Spec: A213 / A269	Other Spec:
Description: SMLS STAINLESS STEEL TUBING		

Chemical Analysis	C	Mn	P	S	Si	Ni	Cr	Mo						
	0.015	0.69	0.034	0.001	0.31	11.10	16.74	2.04						

Mechanical Test Results						
Yield Strength:(PSI)	Tensile Strength:(PSI)	Elongation:(%) in 2" G.L.	ROA:(%)	Hardness		
40000	87000	54.5		74 (HRB)		

Charpy Impact Energy									
Temp	Energy ()				Shear Area (%)				
	1	2	3	Avg	1	2	3	Avg	

Eddy Current

The reported analysis and test results are certified to be the same as furnished to us by our supplier. All records and test reports covering the above materials are on file at Scot Industries and may be examined by your personnel or by any agent authorized by you.

Quality Assurance
09/18/15

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 2.000" O.D. x 1.750" I.D. x 144"

PO / BATCH NO.: PO 29515 / M133222

DATE: 15-09-23

MATERIAL CERT REC'D: ✓

THICKNESS ORDERED: N/A

QUANTITY RECEIVED: 20

THICKNESS RECEIVED: N/A

QUANTITY INSPECTED: 20

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	120 123
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	PO 29515
CORRECT MATERIAL IDENTIFICATION	(Y)	N	M-4512202-144
CORRECT M# ON THE MATERIAL	(Y)	N	M133222
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u> <u>9-89</u>	SIGNED OFF BY: _____		
DATE: <u>15-09-23</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29515**

Purchase Order Date 8/19/2015

PO Print Date 9/23/2015

Page Number 1 of 1

Order From :

VC-SI001

SCOT INDUSTRIES
500 THOMPSON DR.
CAMBRIDGE, ONTARIO N1T 2K8

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 519-623-9060

Ship To Contact

Ship To Phone

Ship Via: TST Overland

Ship Acct:

Buyer

Linda Lacelle

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
2	M-HSLEEVE-144	SS Hydraulic Sleeve 2"000 OD x 1.750" ID x 144" long	9/23/2015 Yes 9/23/2015	FN	20.00 f	\$113.23	\$2,264.60
	2.000"OD X 1.750"/1.751"ID X 17R24 (+.250") 316 SS HONED 16 RA MAX 20.00 Feet						

Line Total: \$2,264.60

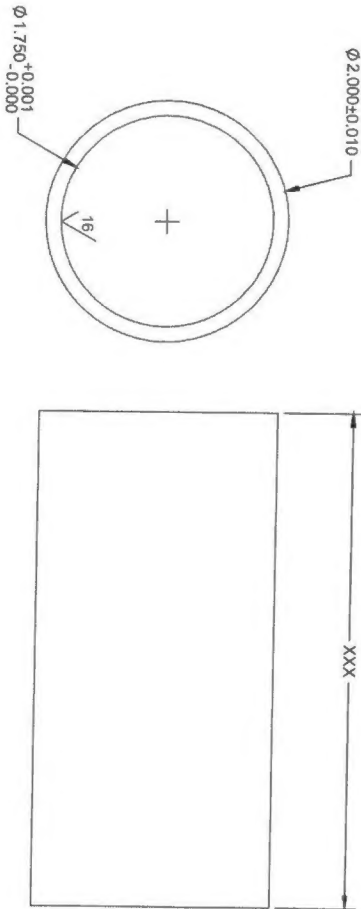
PO Total: \$2,264.60

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 9/23/2015

SPECIFICATION CONTROL DRAWING

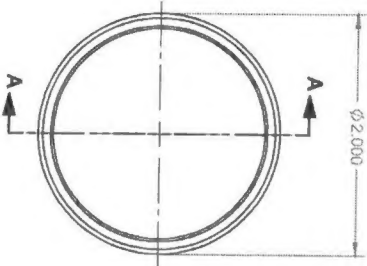


M-HSLEEVE-XXX

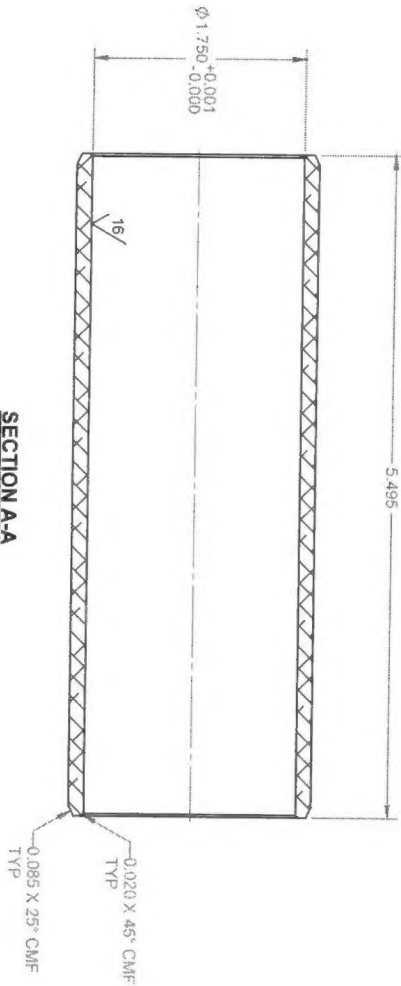
PURCHASE MATERIAL: STAINLESS STEEL HYDRAULIC SLEEVE
2.000" OD X 1.750" ID
ID: +0.001/-0.000, MAX 16 Ra FINISH
SPECIFICATION: AISI 316L PER ASTM A276
PART NUMBER: M-HSLEEVE-XXX
LENGTH
WHERE "XXX" = LENGTH IN INCHES
EG. 144" LONG HYDRAULIC SLEEVE = M-HSLEEVE-144
WEIGHT: 0.208 lbs / in

PRELIMINARY ISSUE

REV.	DESCRIPTION	CP	BY	DATE
A	NEW ISSUE			15.09.22
DESIGN	CP			
DRAWN	CP			
CHECKED	AJS			
MFG. APPR.	JLM			
APPROVED				
DE APPR.				
DATE	15.09.22			
COPYRIGHT © 2015 BY DART AEROSPACE LTD				
DRAWING NO. DART AEROSPACE LTD				
HAWKESBURY, ONTARIO, CANADA				
M-HSLEEVE				
HYDRAULIC SLEEVE				
REV. A2				
SHEET 1 OF 1				
SCALE				
NTS				



D5264-1 SLEEVE



SECTION A-A

M-H Sleeve

- NOTES:**
- 1) MATERIAL: AISI 316L SS ROUND BAR PER ASTM A276
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.15 lbs

PRELIMINARY ISSUE

REV.	NEW ISSUE	DESCRIPTION	CP	BY	DATE
DESIGN	CP				
DRAWN	CP				
CHECKED	AJS				
MFG. APPR.	JLM				
APPROVED					
DE APPR.					
DATE	15.07.27				

DART AEROSPACE LTD
HAMMERSBURY, ONTARIO, CANADA

DRAWING NO. **D5264**
REV. **A3**
SHEET 1 OF 1
SCALE
NTS

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